## **BIOGAS/SEWER GAS**



## EXHAUST GAS HEAT RECOVERY IN A BIOGAS CHP UNIT







## **BIOGASANLAGE GBR SELLTHÜREN**

Sellthüren 3/8, 87634 Günzach, Germany

At the site of the biogas plant, the residual heat from the exhaust gas of a 2G agenitor 4O4C biogas CHP unit is utilised by means of a BOMAT exhaust gas heat exchanger. The BOMAT O2-KK-1O64-MT-4-9-6 exhaust gas heat exchanger from the modular Profitherm series is installed in the bypass on the exhaust gas side. The extracted heat is made available to the heating network via a return temperature raising facility.

**Heat source:** 2G agenitor 404C - 160 kWel.

Fuel: O Fuel oil O Natural gas O Sewer gas O Biogas

**Exhaust gas heat exchanger:** O2-KK-1064-MT-4-9-6 (year of manufacture: 2025)

**Exhaust gas temperature:** approx. 170°C (upstream of HE) approx. 70°C (downstream of HE)

**Coolant temperature:** approx. 60°C (upstr. of HE) **③** approx. 66°C (downstr. of HE)

**Heat recovery per year:** approx. 100,000 kWh **CO<sub>2</sub> reduction per year:** approx. 20,000 kg

**Plant construction:** Edelstahl Huber, Gottlieb-Daimler-Straße 10-12,

86807 Buchloe, Germany

Estimated payback period approx. 4 YEARS.

## **BOMAT Energiesysteme GmbH** \_

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