## **BIOGAS/SEWER GAS**

## EXHAUST GAS HEAT RECOVERY IN A BIOGAS CHP UNIT



## **REINHOLD GAILE ENERGY CENTRE**

Im Ösch 10, 88299 Leutkirch im Allgäu, Germany

The heat contained in the exhaust gas of the biogas CHP unit is supplied to the heating system via a BOMAT 08-VG-10240-8-9-6 high temperature exhaust gas heat exchanger. The heat exchanger consists of one high temperature module and 7 condensing modules. Cleaning nozzles are also available. The heat exchanger is installed in the bypass on the exhaust gas side.

Heat source:	Schnell Genset type L12V21.1BO – 500 kWel
Fuel:	O Fuel oil O Natural gas O Sewer gas O Biogas
Exhaust gas heat exchanger:	08-VG-10240-8-9-6 (year of manufacture: 2016)
Exhaust gas temperature:	approx. 470 °C (upstream of HE) 🕥 approx. 75 °C (downstream of HE)
Coolant temperature (HT):	approx. 86 °C (upstream of HE) 🛛 approx. 93 °C (downstream of HE)
Coolant temperature (LT):	approx. 57 °C (upstream of HE) 🔗 approx. 66 °C (downstream of HE)
Heat recovery per year:	approx. 1,200,000 kWh
CO <sub>2</sub> reduction per year:	approx. 240,000 kg

Sestimated payback period less than 3 YEARS.

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