## **BIOGAS/SEWER GAS**



## **EXHAUST GAS HEAT RECOVERY IN A BIOGAS CHP UNIT**



## **POHLMANN BIOENERGIE GMBH**

Mühlenort 2, 49599 Voltlage

The BOMAT O3-KK-1064-MT-4-9-6 condensing exhaust gas heat exchanger from the modular Profitherm series utilises the process exhaust air from an exhaust gas-driven fermentation residue drying plant. The heat recovered is supplied to the heating network on the water side via the district heating return to raise the return temperature.

Heat source: Schnell BHKW ZS250-V5 (DC13) 265 kW el.

Fuel: • Fuel oil • Natural gas • Sewer gas • Biogas

**Exhaust gas heat exchanger:** O3-KK-1064-MT-4-9-6 (year of manufacture: 2022)

**Exhaust gas temperature:** approx. 240°C (upstream of HE) **③** approx. 70°C (downstream of HE)

**Coolant temperature:** approx. 60°C (upstream of HE) **②** approx. 66°C (downstream of HE)

Heat recovery per year: approx. 220,000 kWh

CO<sub>2</sub> reduction per year: approx. 44,000 kg

**Plant construction:** BioBG GmbH, Webers Flach 1, 26655 Ocholt

Estimated payback period approx. 3-4 YEARS.

## **BOMAT Energiesysteme GmbH** -

Zum Degenhardt 49 T +49(0)7551.80 9970 info@bomat.de 88662 Überlingen F +49(0)7551.80 9971 www.bomat.de

